

## 4. MODE SELECTION SYSTEM

### 1) STRUCTURE OF CAPO SYSTEM

CAPO, Computer Aided Power Optimization system, is the name of mode selection system developed by Hyundai.

#### (1) Work mode

3 work modes can be selected for the optimal work speed of the machine operation.

##### ① Heavy duty work mode

The boom priority solenoid is activated to make the boom operation speed faster.

##### ② General work mode

When key switch is turned ON, this mode is selected automatically and swing operation speed is faster than heavy duty work mode.

##### ③ Breaker operation mode

It sets the pump flow to the optimal operation of breaker by activating the max flow cut-off solenoid.

#### (2) Power mode

Power mode designed for various work loads maintains high performance and reduces fuel consumption.

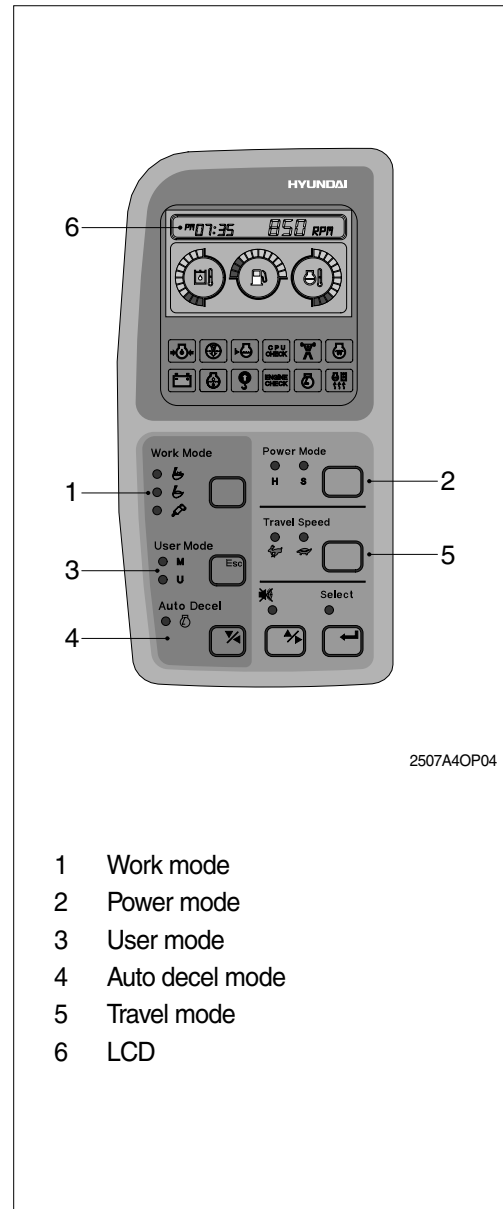
- H mode : High power
- S mode : Standard power

#### (3) User mode

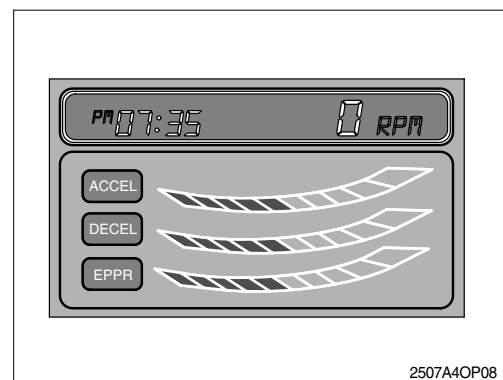
- M : Maximum power
- U : You can change the engine and pump power and memorize it for your preference

### How to modulate the memory set

- ① Each memory mode has a initial set which are mid-range of max engine speed, auto decel rpm, and EPPR valve input current.



- 1 Work mode
- 2 Power mode
- 3 User mode
- 4 Auto decel mode
- 5 Travel mode
- 6 LCD



- ② High idle rpm, auto decel rpm, EPPR pressure can be modulated and memorized separately in the U-mode.

※ Refer to the page 3-8 for set of user mode.



• LCD segment vs parameter setting

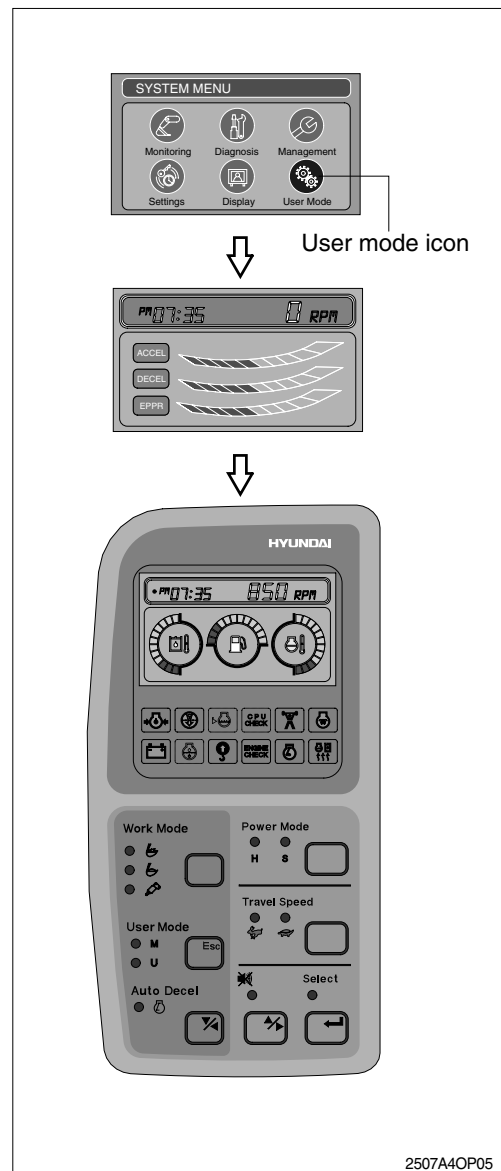
Segment ( )	ACCEL (rpm)	DECEL (rpm)	EPPR (mA)
1	1400	Low idle(800)	150
2	1450	850	200
3	1500	900	250
4	1550	950	300
5	1600	1000	350
6	1650	1050	400
7	1700	1100	450
8	1750	Decel rpm(1150)	500
9	1800	1200	550
10	1850	1250	600

(4) Auto decel mode

Engine quick deceleration.

(5) Travel mode

-  : Low speed traveling.  
 : High speed traveling.



2507A4OP05

## (6) Monitoring system

Information of machine performance as monitored by the MCU controller can be displayed on the **LCD**. Refer to the page 3-5.

## (7) Self diagnostic system

### ① MCU controller

The MCU controller diagnoses problems in the CAPO system caused by electric parts' malfunction and by open or short circuit, which are displayed on the **LCD** as error codes(2 digit).

### ② Engine controller(ECU)

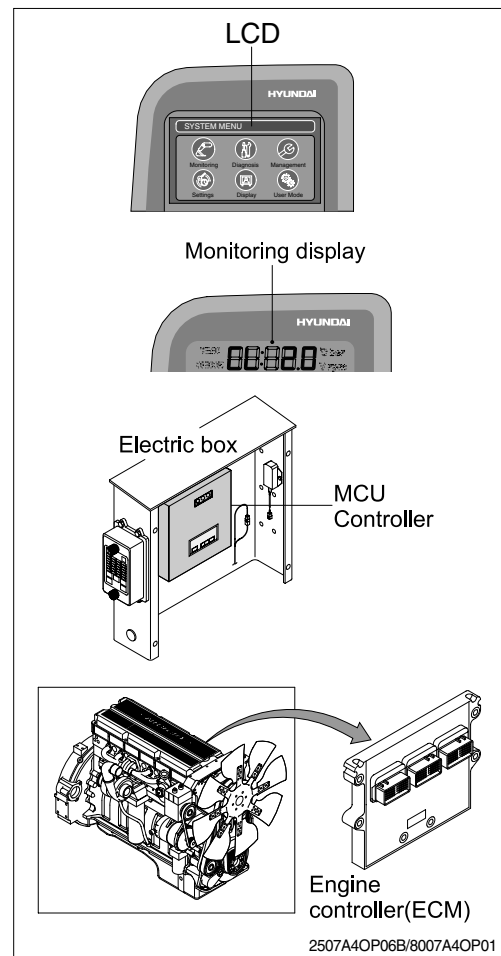
If the engine or relevant system has problem ECU diagnoses and displays on the **LCD** as fault codes(3 digit or more).

※ **Consult Hyundai or Hyundai dealer for details.**

※ **Refer to the page 3-5 for LCD display.**

## (8) Anti-restart system

The system protects the starter from inadvertent restarting after the engine is already operational.



## 2) HOW TO OPERATE MODE SELECTION SYSTEM

### (1) When start key is turned ON

- ① When start key is turned ON, all illumination lamps are ON and all lamps are OFF automatically after 2 seconds. But a battery charging warning lamp and an engine oil pressure warning lamp keep turned ON until engine starting.
- ② After lamp check「1.00」, the version of cluster program, is displayed on **LCD** for 5 seconds.
- ③ After the version of program is displayed, the cluster returns to default. Exactly engine rpm, battery charging warning lamp and engine oil pressure warning lamp are turned ON and S mode, auto decel, low travel speed(Turtle mark) are displayed.
- ④ In default condition self-diagnostic function including trouble detecting of electric system can be carried out.



## (2) After engine start

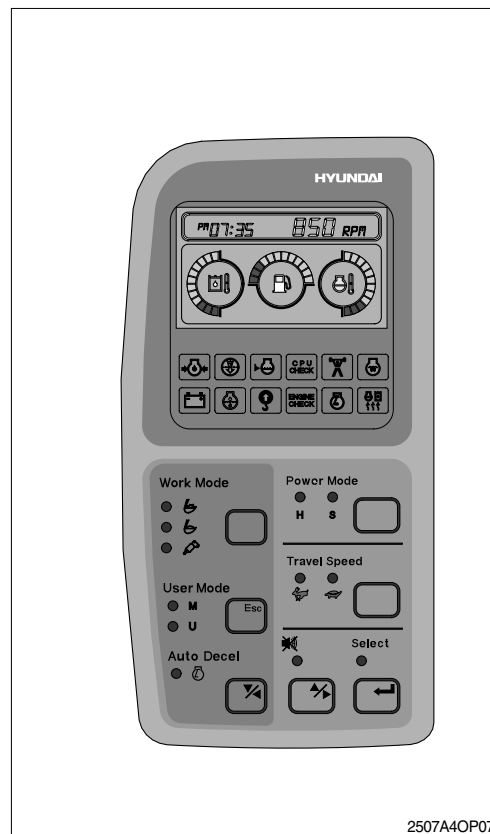
- ① When the engine is started, three lamps are ON as below.

Mode		Status
Work mode		ON
Power mode	S	ON
Travel mode	Low()	ON
Auto decel mode		ON

- In this condition, tachometer indicates low idle,  $800 \pm 100$ rpm.
- If coolant temperature is below  $30^{\circ}\text{C}$ , after 10 seconds the engine speed increases to  $1150 \pm 100$ rpm automatically to warm up the machine.
- After 2-3 minutes, you can select any mode depending on job requirement.

- ② Self-diagnostic function can be carried out the same as start key is ON.

※ Refer to the page 3-6 for details.



2507A4OP07

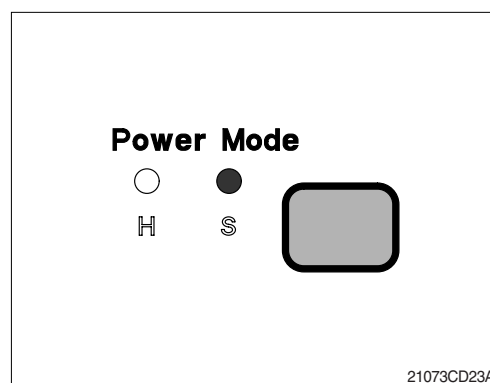
## 3) SELECTION OF POWER MODE

### (1) S mode

When the accel dial is at setting 10 and auto decel mode is cancelled and S mode is selected.

Engine rpm	Effect
$1700 \pm 50$	Same power as <b>non</b> mode type machine.

- ※ When the accel dial is located below 9 the engine speed decreases about 100rpm per dial set.



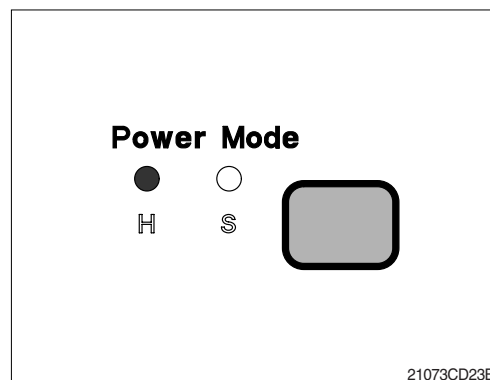
21073CD23A

### (2) H mode

When the accel dial is at setting 10 and auto decel mode is cancelled and H mode is selected.

Engine rpm	Effect
$1850 \pm 50$	Approximately 110% of power and speed available than <b>non</b> mode type machine or <b>S</b> mode.

- ※ When the accel dial is located below 9 the engine speed decreases about 100rpm per dial set.



21073CD23B

### (3) M mode

When the accel dial is at setting 10 and auto decel mode is cancelled and H mode is selected.

Engine rpm	Effect
1850 $\pm$ 50	Approximately 130% of power and speed available than <b>non</b> mode type machine or <b>S</b> mode.

※ When the accel dial is located below 9 the engine speed decreases about 100rpm per dial set.

